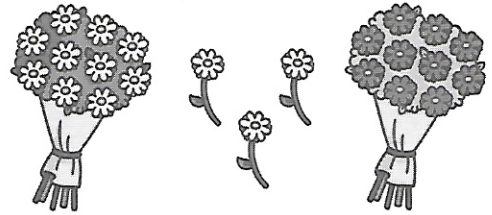
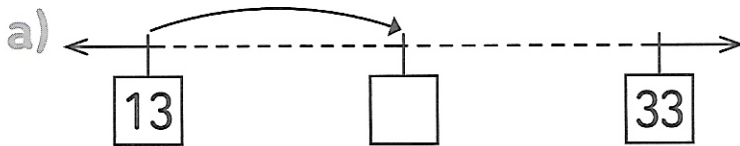


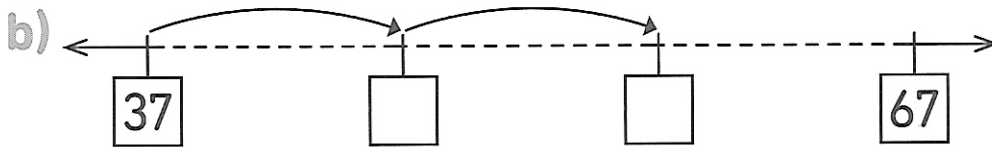
Séance 88 Additionnons des dizaines

60

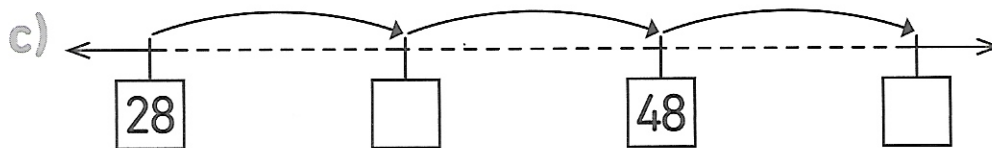
1  Complète puis additionne.



$13 + 10 = \square$



$37 + 20 = \square$



$28 + 30 = \square$

d) $40 + 25 = \square$